



Komatsu Servo Press 150 Tons

Model H1F-150-11

Maximum capacity 150 tons (15,000 KN)

Number of slide stroke 55 SPM (variable)

Slide Stroke 7.874 inch (200mm)

Maximum descending speed 28.5 inch/s (724mm/s)

Between bolster and slide stroke down adjustment up 16.5 inch (420 mm)

Slide Adjustment 3.94 inch (100 mm)

Slide dimensions LR 27.5 inch x FB 21.7 inch (LR 700mm x FB 550mm)

Bolster dimensions LR 49.2 inch x FB 29.9 inch x THICKNESS 6.5 inch

(LR 1250mm x FB 760mm x THICKNESS 165mm)

Stopping Time 190 ms

Allowable upper die mass 1102 Lbs (500 Kg)

